

Claim Amendments

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) A method of making a ~~making a~~ double-walled poly(vinyl chloride)-containing article, comprising the steps of:
 - (a) melting a composition containing poly(vinyl chloride);
 - (b) continuously extruding the composition in the form of a parison, wherein the composition is made from a formulation having a 40 cm parison formation time of at least 40 seconds; and
 - (c) blow molding the parison into a ~~desired shape~~ double-walled, blow-molded poly(vinyl chloride) article ranging in volume from about 22.5 in³ to about 4500 in³, where the longest dimension is at least 10 inches and the next longest dimension is at least 6 inches.
2. (Currently Amended) The method of Claim 1, wherein the composition comprises a processing aid added in a concentration based on its relative viscosity compared with a given relative viscosity of the poly(vinyl chloride) resin, and wherein the 40 cm parison formation time means the composition has a time of formation of a parison of at least 16 inches to be at least 40 seconds.
3. (Currently Amended) The method of Claim 1, 2, wherein the composition further comprises thermal stabilizers, lubricants, plasticizers, organic and inorganic pigments, fillers, biocides, flame retardants, lubricants, pigments, fillers, UV stabilizers, die-modifiers, impact-modifiers, or combinations thereof.
4. (Currently Amended) The method of Claim 1, 2, further comprising steps:
 - (d) cooling the molded article; and
 - (e) removing the molded article, wherein the parison continuously forms at the same rate as the article is molded, cooled, and removed, wherein the article has a length in the longest dimension ranging from about 10 inches to about 50 inches and a

length in the second-longest dimension ranging from about 6 inches to about 30 inches.

5. (Currently Amended) The method of Claim 4, wherein the desired shape article comprises motor vehicle fluid receptacle parts; modular bricks for retaining walls; athletic equipment; toys; lawn furniture; flexible bellows; junction boxes for low voltage wires and cables; or combinations thereof.

6. (Withdrawn) A poly(vinyl chloride)-containing article, comprising: poly(vinyl chloride) in a formulation having a 40 cm parison formation time of at least 40 seconds.

7. (Withdrawn) The article of Claim 6, wherein the formulation further comprises a processing aid added in a concentration based on its relative viscosity compared with a given relative viscosity of the poly(vinyl chloride) resin.

8. (Withdrawn) The article of Claim 7, wherein the formulation further comprises thermal stabilizers, lubricants, plasticizers, organic and inorganic pigments, fillers, biocides, flame retardants, lubricants, pigments, fillers, UV stabilizers, die-modifiers, impact-modifiers, or combinations thereof.

9. (Withdrawn) The article of Claim 6, wherein the article is in a shape of a motor vehicle fluid receptacle part; a modular brick for a retaining wall; athletic equipment; a toy; lawn furniture; a flexible bellow; or a junction box for low voltage wires and cables.